

Since its establishment in 2013, Shanghai Qipang Industrial Co., LTD has adhered to the high-starting, high-demand, high-standard, variety management policy, and is committed to the research and production of precision weaving and weft yarns, adhering to innovation, service, and brand-name. Integrity of the world's business philosophy, with the best quality, the best service, the best management, so that the company continues to grow and grow.

**联系人： Eloise Wang +86 17312172907**

**邮箱： suzhouqp@yeah.net**

1. Equipment selection parameters:

**Automatic bobbin winding machine**

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| Model | Function | Number of production  Speed (rev / min) | Dimensions  （CM） | Power（KW） | Be applicable bobbin (MM) | Weight (kg) | Voltage |
| QP 80/90-1 | With frequency conversion  (Frequency) | 2/ 4800 | 110\*80\*70 | 0.55 | Length 30-142  Outer diameter 35-48 | 140 | 220V/380V |
| QP 80/90-2 | With frequency conversion  With lifting | 2/ 4800 | 120\*90\*70 | 0.55 | Length 30-142  Outer diameter 35-48 | 150 | 220V/380V |
| QP 110/130-3 | With frequency conversion (frequency control) | 2/ 4800 | 120\*100\*80 | 0.55 | Length 170-215  Outer diameter 55-75 | 155 | 220V/380V |
| QP 110/130-4 | With frequency conversion  With lifting | 2/ 4800 | 130\*100\*80 | 0.55 | Length 170-215  Outer diameter 55-75 | 165 | 220V/380V |
| Customized machine meter | Customized according to customer requirements | | | | | | |

**Second, equipment use**

1. Suitable for different yarns such as trademarks, webbing, laces and wires.

2, with lace machine, traditional horse machine, high-speed knitting machine, etc.

Three equipment features

1. The domestic famous brand automatic PLC numerical control has strong stability and can avoid the damage caused by voltage instability.

2, high speed, the winding area is not polluted, greatly improving productivity.

3, multiple automatic yarn breaking device, wireless or yarn break or failure automatically stop.

4, using man-machine dialogue text, you can set the number of layers to roll, which is conducive to uniform yarn change. Customize machine meters !

5, the motor is evenly lined, easy to yarn and not leave the bottom of the yarn, reducing the loss of yarn.

6 Conventional use of electric fuses, custom scissors can cut the yarn structure.

7. The frequency conversion speed is 200-4800RPM, which can be flexibly selected according to the product.

four. The difference between scissors and electric fuse:

Electrometer fusing advantages: mainly suitable for a variety of chemical fiber yarns, such as PP yarn, polyester yarn, nylon yarn, etc.

Advantages of scissors cutting: It is mainly suitable for all kinds of cotton yarns and glass fiber filaments. It avoids fire hazards after using electric heat blow.

Fives. Bobbin size:



六，Specific model parameters：

1, Model：QP 80/90-1 With frequency control 1, Model：QP 80/90-2 With frequency control and lifting function

2,Bobbin size：Winding length 30-142mm 2, Bobbin size：Winding length 30-142mm

3, Bobbin Diameter：Out diameter 35-48mm 3, Bobbin Diameter：Out diameter 35-48mm

4, Rotating speed：4800Transfer / minute 4, Rotating speed：4800Transfer / minute

5, Motor Power：3 motor 5, Motor Power：3 motor

Refueling motor power：0.025KW Refueling motor power：0.025KW

Rolling Ring Drive motor power：0.015KW Rolling Ring Drive motor power：0.015KW

Winding machine motor power：0.55KW Winding machine motor power：0.55KW

6, Number of production： 2头 6, Number of production： 2头

7,Dimensions：1100\*800\*700MM 7,Dimensions：1200\*900\*700MM

8, Power supply：220V/380V 8, Power supply：220V/380V

9，Weight ：140KG 9，Weight：150KG



1, Model：QP 110/130-3 With frequency control 1, Model：QP 110/130-4 With frequency control and lifting function

2, Bobbin size：Winding length 170-215mm 2, Bobbin size：Winding length 170-215mm

3, Bobbin Diameter：外径55-75mm 3, Bobbin Diameter：外径55-75mm

4, Rotating speed：4800Transfer / minute 4, Rotating speed：4800Transfer / minute

5, Motor Power：3 motor 5, Motor Power：3 motor

Refueling motor power：0.025KW Refueling motor power：0.025KW

Rolling Ring Drive motor power：0.015KW Rolling Ring Drive motor power：0.015KW

Winding machine motor power：0.55KW Winding machine motor power：0.55KW

6, Number of production： 2头 6, Number of production： 2头

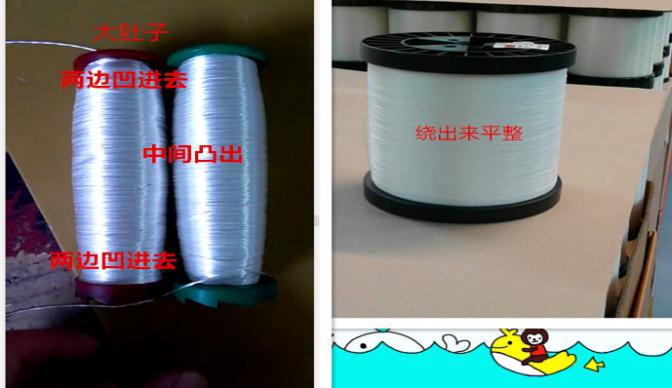
7,Dimensions：1200\*1000\*800MM 7,Dimensions：1300\*1000\*800MM

8, Power：220V/380V 8, Power：220V/380V

9，Weight：155KG 9，Weight：165KG

七，**The shape of the bobbin after it is full**：

Most customers need to be flat, and there is a need to recess both sides of the middle.



八．Packing：

Wooden box packaging suitable for exporting wooden boxes：



九,车间组装机器图片：



Yarn Winding Machine

The shafting machine is widely used in the packaging of various long-fiber tows such as tear film, fibrillated silk, cotton and hemp. Can be wound into 6 inches, 8 inches, 10 inches according to customer requirements. Shanghai QiPang's shafting machine can be made into a pagoda type or a cylindrical type according to the user's requirements. The formed products are arranged tightly and neatly, and the two ends are straight, which ensures the normal operation of the downstream production line. The design of the shafting machine is simple in structure, convenient in operation, and less in wearing parts. The stepless speed regulation device is adopted, and the tension is adjustable. According to the diameter of the user's twist line, the tight spacing can be adjusted to the best effect.

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Model | QP200 | QP-250 | QP-300 | QP-400 |
| Finished product specification(mm) | 200\*200 | 250\*250 | 300\*250 | 400\*250 |
| Rope range (mm) | 1-5 | 1-5 | 1-5 | 1-5 |
| Motor model (n.m) | 2.5 | 2.5 | 4 | 4 |
| Size (cm) | 60\*80\*100 | 60\*80\*100 | 65\*80\*100 | 65\*80\*100 |
| Weight (kg) | 100 | 100 | 100 | 100 |





**Contact：Eloise Wang**

QQ:2946647186

WeChat:Zhangna17317724892

WhatsApp /Skype/Tel:+86 17317724892

Email:suzhouqp@yeah.net

Facebook：suzhouqp@yeah.net

Web:www.shqipang.com