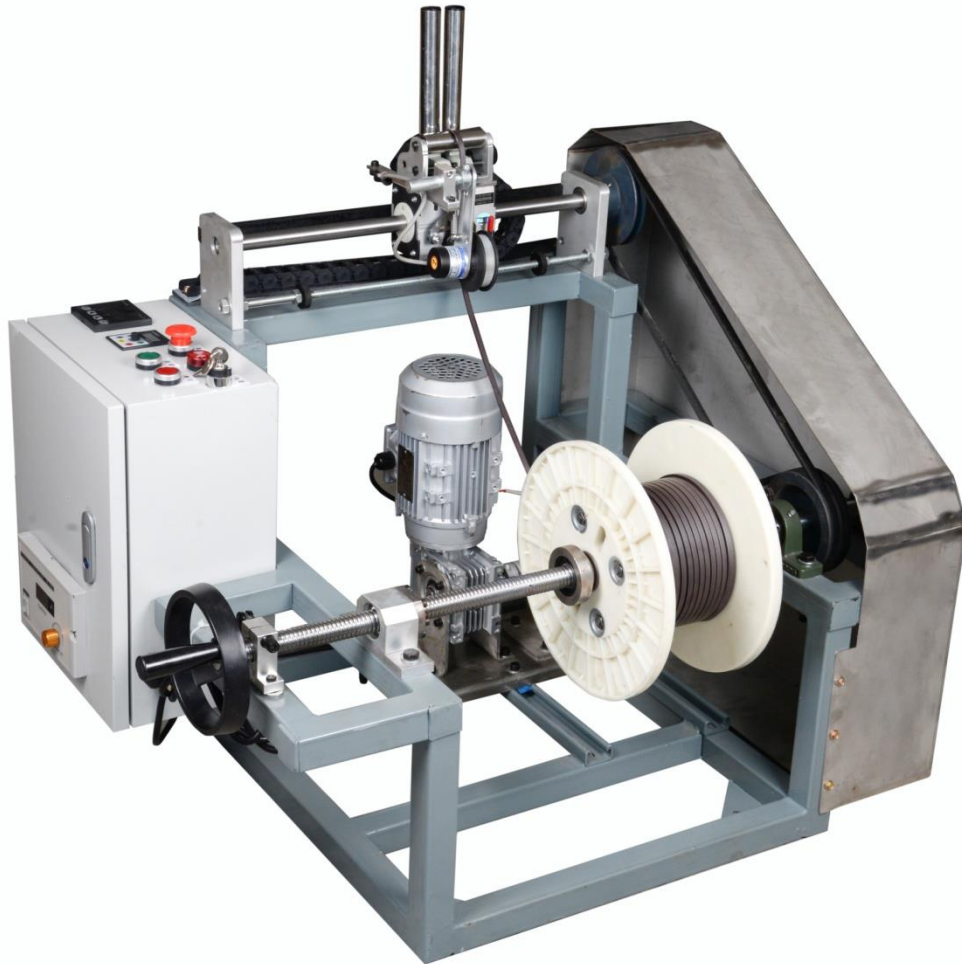


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—: QP- 500 winding machine

Standard configuration :

- 1, Chassis 1PC, Suitable for 500mm spool, 330mm.
- 2, One motor, power 375W.
- 3, Hand fixed spool device, Fixed head 1 pair
- 4, Power distribution cabinet 1,
Includes power and frequency converter
- 5, Speed can be adjusted (Rpm 800-1400 / min)
- 6, 4 fixed expansion screw eyes on the lower part
- 7, Anti-slip device at Fixed head
- 8, Use precision polished shaft rolling ring drive
- 9, Power supply 220V

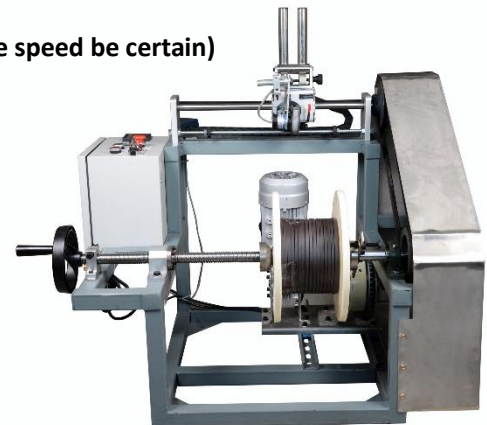


Select configuration:

1. Calculation the meter (Set the number of meters to stop and alarm)
2. Reducer (Recommended for installation below 800 rpm)
3. protecting mask (Plus safer)
4. Tension device (equipped with assembly line, Let the line speed be certain)

Advantage:

1. Frequency converter speed regulation
2. Self-developed hand crank,
Easy to install, remove the spool
3. Conical fixed head (Compatible with spools of various apertures)
4. Bear the weight on both sides, The machine is more stable
5. The bottom plate L foot can be fixed more stable
6. Speed matching pipeline, Uniform winding
7. Can be customized according to different needs



二： TC Coiling machine

Standard configuration :

- 1, Chassis 1PC, Suitable for 300mm spool
- 2, One motor, Power 375 watts
- 3, Fixed head 1 pair
- 4, Power distribution cabinet 1,
Includes power and frequency converter
- 5, Speed can be adjusted (Rpm 120 / min)
- 6, 4 fixed expansion screw eyes on the lower part
- 7, Anti-slip device at Fixed head
- 8, Use precision polished shaft rolling ring drive
- 9, Power supply 220V



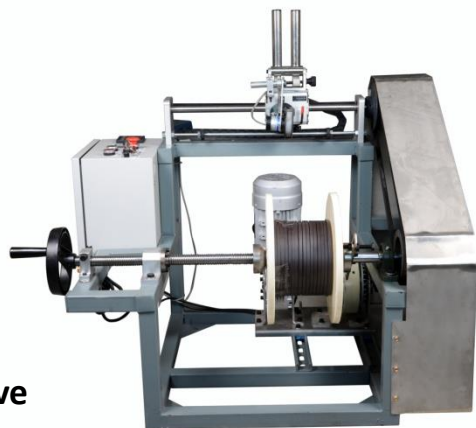
Select configuration:

3. 1. Calculation the meter (Set the number of meters to stop and alarm)
4. 2. Reducer (Recommended for installation below 800 rpm)
- 3, Fixed head 1 pair
4. Tension device (equipped with assembly line, Let the line speed be certain)

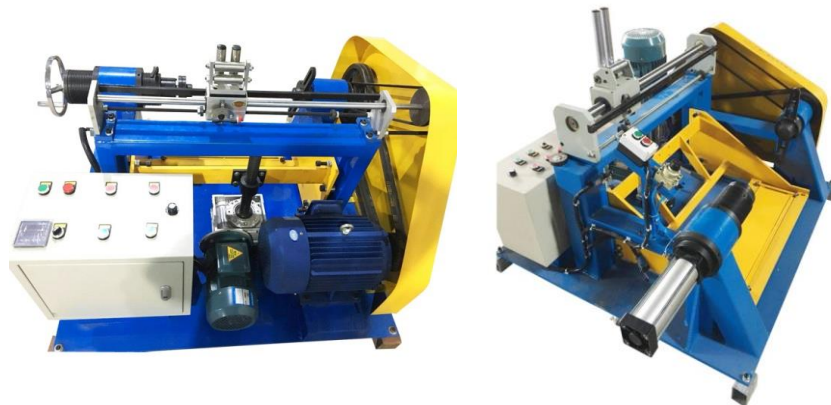


Advantage:

1. Suitable for small spool, Thin line.
2. precision polished shaft rolling ring drive
3. Conical fixed head (Compatible with spools of various apertures)
4. The bottom plate L foot can be fixed more stable
5. Speed matching pipeline, Uniform winding
6. Can be customized according to different needs



三： TC500-1250 Winding Machine



Type 500-800 Active take-up and take-off machine

- 一、 The main technical parameters:
 - 1. Suit spool diameter: PN500-800mm
 - 2. Suit Release line spool size: PN500-800mm
 - 3. Suit line diameter, diameter 6mm
 - 4. Install the spool arm, Cantilever type
 - 5. Line speed, Meter 0-300 / min
 - 6. Line load and unload motor: 5. 5KW-Level 6
 - 7. load and unload motor:, 1. 5kw+75RV Reducer (Ratio 1:30)
 - 8. Put spool load and unload style: Motor load and unload
 - 9. Chuck mode: Hand-cranked fixed head clamping
 - 10. Rolling Ring Drive: $\phi 30$ Polishes shaft Rolling Ring Drive (XinDian, Type GP300 Polishes shaft Rolling Ring Drive)
 - 11. Storage method: Vertical storage line
 - 13. voltage, 380V
 - 14. Frequency converter 5. 5KW (Brand, Helip)
 - 15, Storage line wheel diameter: $\phi 250$ mm Aluminum (Up four down three)
 - 16. Fixed way: Expansion screw
- 三、 Machine direction: Turn right and left to close
- 四、 Machine color: Sea blue + Beige orange
- 五、 Area : 5m+1.5m+1.2m

四：成圈机



↔ Equipment composition

Order	Name and specification	Number
1	Φ630 Shaft payout	1PC
2	Small section into a circle machine	1 station
3	High precision meter	1 station
4	Paint color: sea blue, beige chrysanthemum	
5	Production line direction: right Receive put left	
6	The installation length of the whole production line is shown in the installation diagram.	

↔ Main mechanical properties

(1) Φ 630 Shaft payout

Machinery is manufactured using GS630.

(2) Applicable to the reel specification 400-630mm.

(3) Take-up tension control: spring control

(4) Wound wire wheel outer diameter: 250mm (aluminum alloy made four times three)

(5) Braking method: friction linkage brake

(6) Up spool mode: lever type

2.. High precision meter

(7) Meter pressure roller (Rubberized) Adopt one-way bearing line mark can only advance and cannot retreat

(8) Maximum line speed 500/MIN (m/min)

(9) Measurement accuracy: 0.1% (one thousandth)

(10) Inductive approach: inductance type transducer

(11) Intelligent meter: adjustable metering factor for easy correction error

3. Circle host

(1) The spindle center height is set at 560mm

(2) Cable type: pulley type automatic cable

(3) Host speed: 0-500 rev / min

(4) Cable inner diameter: standard: Φ120mm

- (5) Cable outer diameter: standard: $\phi 310\text{mm}$
- (6) Cable height: 35-95mm
- (7) Number of cable trays: 3 slots
- (8) Motor power: 380V 2.2KW
- (9) Scope of application: for 0.5-6 square (soft structure)

the release part: PND400-800mm active release line

The difference between active and passive release: Active take-off has motor active feed line, Passive pay-off is that no motor pulls by the strength of the take-up machine, and the speed cannot be holed.



1. Applicable coil PND400- 600mm
2. Release method: active release
3. Chuck mode: shaftless thimble clamping
4. Lifting method: oil pressure lifting
5. Take-up motor: 4KW
6. Inverter power, 4KW
7. Line speed: 0-300 m / min
8. Storage line guide wheel outer diameter: 250mn (aluminum alloy)

made up to five down four)

9. Line type: vertical type

10. Braking method: pneumatic brake

9. Link with the customer's previous device

10. Machine color: sea blue + beige orange

六 Release part: PND1000- 1200mm active release





1. Applicable coil PND1000-1250mm
2. Discharge method: active release
3. Chuck mode: no shaft thimble clamping
4. Lifting method: oil pressure lifting
5. Take-up motor: 5.5KW
6. Inverter power, 5.5KW
7. Line speed: 0-300 m / min
8. Storage line guide wheel outer diameter: 250mm (aluminum alloy made up to five down four)
9. Line type: vertical type
10. Braking method: pneumatic brake
11. Linkage with the customer's previous equipment

12. Machine color: sea blue + beige orange

五、Passive discharge rack:



1. Load capacity 30 kg
2. With friction plate
3. Anti-slip device
4. L angle is easy to fix

六、Active loading rack:



六: Non-standard customization:



