1. Machine name：Steel Pipe1（Copper tube）Uncoiler machine

**二、A brief description：** The CNC three-stage clamping die less servo steel pipe automatic cutting machine developed by our factory is different from the traditional two-half clamp steel pipe cutting machine. It draws on the structural principle of the lathe head and adopts a three-clamp type clamp. The angles are simultaneously applied by the angles. The design of the straightening and cutting of the steel pipe straightening and cutting machine fixture is not necessary to re-adjust the concentration of the jig when the jig is replaced, and the replacement process is more convenient. When the pipe is broken, the deformation degree of the pipe is minimized to ensure the appearance quality of the pipe.

**三、Technical Parameters**

|  |  |  |
| --- | --- | --- |
| No. | project | Parameters and specifications |
| 1 | Equipment model | KB-12 |
| 2 | Applicable pipe | Steel pipe, copper pipe, aluminum pipe |
| 3 | Pipe processing range | Φ12 |
| 4 | Uncoiler length | 50mm~99m |
| 5 | One time Uncoiler quantity | 1 steel |
| 6 | Output Power | 1.12KW |
| 7 | Feeding speed | Fastest 60m per minute |
| 8 | operating system | Text operation, frequency conversion operation + PLC |
| 9 | Operation mode | Automatic |
| 10 | Surface condition | No obvious pulling, scratching, crushing and knurling scratches on the surface of the tube |
| 11 | Input voltage | 380V、three phase voltage、50Hz |
| 12 | working pressure | 0.6~0.8Mpa |

**四、Main component configuration**

|  |  |  |
| --- | --- | --- |
| No. | project | Brand |
| 1 | Machine skeleton | Professional welding, stress relief |
| 2 | Painting | Bottom sandblasting, surface dusting, color can be customized |
| 3 | PLC | Teco |
| 4 | Frequency converter | Teco |
| 5 | The man-machine interface | Taian text |
| 6 | Encoder | Omron |
| 7 | Low voltage electrical appliance | Chint, Delixi or equivalent brand |

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1**五、After-sales service**

1.Domestic customers provide training on installation guidance, commissioning, operation and maintenance free of charge.

2. The equipment is guaranteed for one year. In addition to man-made damage, we are responsible for free repair or replacement of spare parts. We will respond promptly after receiving customer information and arrive at the site as soon as possible. Provide technical support for maintenance for a long time after the expiration of the warranty period, and provide software upgrades free of charge.

**六、Equipment quotation**

Price basis: including tax, including packaging and shipping costs to the user's factory.

Payment method: 50% deposit, the balance is paid before delivery.

Delivery period: 20 working days after receiving the deposit.

Equipment prices：

|  |  |  |  |
| --- | --- | --- | --- |
| No. | project | | Unit price (USD) |
| 1 | host computer | | 7457 USD |
| 2 | Optional accessories | Pneumatic brake release rack | 1244 USD |
| 3 | Pneumatic flip table (2 meters) | 1147 USD |
| 4 | die clamper | 474 USD |
| 5 | Cutting piece | 11 USD |
| 6 | Feed wheel | 74.7 USD |
| 7 | Wire Straightener wheel | 274 USD |
|  |  | Ordinary receiving rack 1 meter | 347 USD |

Remarks：The quotation is valid for 30 days from the quotation date.

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